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DART AEROSPACE LTD		Work Order:	21415
Description: Spacepod Hardware Kit		Part Number:	K10018
Dwg:		Qty:	2 Kits
Ref: K10018			Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																												
1	DC	Issue Traveler (1) K10018 requires (2) D2174-041. (1) D2174-041 consists of (1) D2174-1; (1) D2175-1; (1) D2175-2	df	04.08.30	2																																												
2	KP	Pick: Packing Kit <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D2174-041</td><td>Web Assembly</td><td>B21035</td></tr><tr><td>1</td><td>D2985</td><td>Decal</td><td>B14160</td></tr><tr><td>16</td><td>AKS7-1032-130</td><td>Insert</td><td>m14240</td></tr><tr><td>8</td><td>AN3-3A</td><td>Bolt</td><td>m14149</td></tr><tr><td>8</td><td>AN3H4A</td><td>Bolt (or AN3H4)</td><td>m14206</td></tr><tr><td>36</td><td>AN525-10R7</td><td>Screw</td><td>m15387</td></tr><tr><td>8</td><td>AN960JD10</td><td>Washer</td><td>m15321</td></tr><tr><td>16</td><td>AN960JD10L</td><td>Washer</td><td>m14651</td></tr><tr><td>16</td><td>MS21042L3</td><td>Nut (or -3)</td><td>m14602</td></tr><tr><td>8</td><td>MS24694S67</td><td>Screw</td><td>m15106 / m9750</td></tr></tbody></table>	Qty	Part Number	Description	Batch	2	D2174-041	Web Assembly	B21035	1	D2985	Decal	B14160	16	AKS7-1032-130	Insert	m14240	8	AN3-3A	Bolt	m14149	8	AN3H4A	Bolt (or AN3H4)	m14206	36	AN525-10R7	Screw	m15387	8	AN960JD10	Washer	m15321	16	AN960JD10L	Washer	m14651	16	MS21042L3	Nut (or -3)	m14602	8	MS24694S67	Screw	m15106 / m9750			
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3	QC4	Inspect Kit 100% for Completeness on the W/O	df	04/08/31	2																																												
4	ST	Identify and Stock	SB	04/09/02	2																																												
5	AC	Cost / part: 54.18	df	04/09/02	2																																												
6	DC	Close W/O 53.03 Inspect Level 21	df	04.09.03	2																																												

Rev	Date	Change	Revised By	Approved
A	03.03.26	New issue	KJ/RF	
B	04.06.09	Remove procedure for D2174-1/D2175	KJ/RF	
C	04.08.30	Removed assembly of D2174-041	KJ/JLM	

RELEASED
04/08/30

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 30, 2004
11:22 am

Work Order No	: 0021415	Department Code:	
Project Name	: K10018	Burden Flags	: NNNNNNNN
Project For	: WK438	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: K10018	Invoice Number	:
Description	: Spacepod Hardware Kit	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 2	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 08-30-04		
Est Finish Date	: 09-16-04	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00